

High-throughput RNA isoform sequencing using programmed cDNA concatenation

Received: 1 October 2021

Accepted: 2 May 2023

Published online: 08 June 2023

 Check for updates

Aziz M. Al'Khafaji^{1,11}✉, Jonathan T. Smith^{1,11}, Kiran V. Garimella^{1,11}✉, Mehrtash Babadi^{1,11}✉, Victoria Popic^{1,11}✉, Moshe Sade-Feldman^{1,2}, Michael Gatzen¹, Siranush Sarkizova¹, Marc A. Schwartz^{1,3,4,5}, Emily M. Blaum^{1,2}, Allyson Day¹, Maura Costello¹, Tera Bowers¹, Stacey Gabriel¹, Eric Banks¹, Anthony A. Philippakis¹, Genevieve M. Boland⁶, Paul C. Blainey^{1,7,8}✉ & Nir Hacohen^{1,2,9,10}✉

Full-length RNA-sequencing methods using long-read technologies can capture complete transcript isoforms, but their throughput is limited. We introduce multiplexed arrays isoform sequencing (MAS-ISO-seq), a technique for programmably concatenating complementary DNAs (cDNAs) into molecules optimal for long-read sequencing, increasing the throughput >15-fold to nearly 40 million cDNA reads per run on the Sequel IIe sequencer. When applied to single-cell RNA sequencing of tumor-infiltrating T cells, MAS-ISO-seq demonstrated a 12- to 32-fold increase in the discovery of differentially spliced genes.

Although RNA sequencing has accelerated our understanding of biology, accurate quantification and discovery of RNA isoforms remain a challenge¹. Alternative splicing is a core regulatory process that modulates the coding sequence, translation efficiency, stability and localization of mRNAs through differential splicing (DS) of exons during transcript maturation. Beyond being an integral component of cellular/organismal development and homeostasis, alternative splicing is implicated in a wide range of pathologies with hallmark isoforms being linked to cardiovascular, neurological and immunological diseases^{2,3}. Additionally, mutated and/or dysregulated splicing factors make up a major class of phenotypic alterations associated with tumor progression and therapeutic resistance⁴.

High-throughput full-length RNA isoform identification and quantification remain challenging for single-cell and bulk studies as the necessary read lengths (>5 kb) and depths (>2 × 10⁷ reads) are not easily attainable by existing sequencing platforms. For example, short-read sequencing platforms (for example, Illumina) achieve more

than sufficient throughput (>1 × 10⁹ reads) but are hindered by limited read lengths (50–600 bp) that are inadequate to span the majority of human transcripts (−1.6 ± 1.1 kb; Supplementary Fig. 1). As a result, individual short-reads often fail to span successive splice sites, impairing efforts to correctly identify alternative transcript isoforms⁵. A recently developed short-read sequencing approach, Smart-seq3, enhances isoform detection by enabling single-molecule reconstruction via integration of reads from products with the same 5' unique molecular identifier (UMI)⁶. However, due to the 5' coverage bias of Smart-seq3, most transcript molecules are only partially reconstructed, resulting in poor isoform identification and discovery. Conversely, the long-read platforms from Pacific Biosciences (PacBio) and Oxford Nanopore (ONT) enable the full-length RNA isoform sequencing needed for robust isoform identification and discovery but suffer from comparatively low read throughput at high costs, limiting the scope of their application. Early limitations in raw base calling accuracy on long-read platforms (error rates of 10–15%) have been mitigated by improvements

¹Broad Institute of MIT and Harvard, Cambridge, MA, USA. ²Department of Medicine, Center for Cancer Research, Massachusetts General Hospital, Boston, MA, USA. ³Department of Pediatrics, Harvard Medical School, Boston, MA, USA. ⁴Division of Hematology/Oncology, Boston Children's Hospital, Boston, MA, USA. ⁵Department of Pediatric Oncology, Dana Farber Cancer Institute, Boston, MA, USA. ⁶Division of Surgical Oncology, Massachusetts General Hospital, Harvard Medical School, Boston, MA, USA. ⁷Department of Biological Engineering, Massachusetts Institute of Technology, Cambridge, MA, USA. ⁸Koch Institute for Integrative Cancer Research at the Massachusetts Institute of Technology, Cambridge, MA, USA. ⁹Harvard Medical School, Boston, MA, USA. ¹⁰Center for Immunology and Inflammatory Diseases, Massachusetts General Hospital, Charlestown, MA, USA. ¹¹These authors contributed equally: Aziz M. Al'Khafaji, Jonathan T. Smith, Kiran V. Garimella, Mehrtash Babadi, Victoria Popic. ✉e-mail: aalkhafa@broadinstitute.org; kiran@broadinstitute.org; mehrtash@broadinstitute.org; vpopic@broadinstitute.org; pblainey@broadinstitute.org; nhacohen@broadinstitute.org

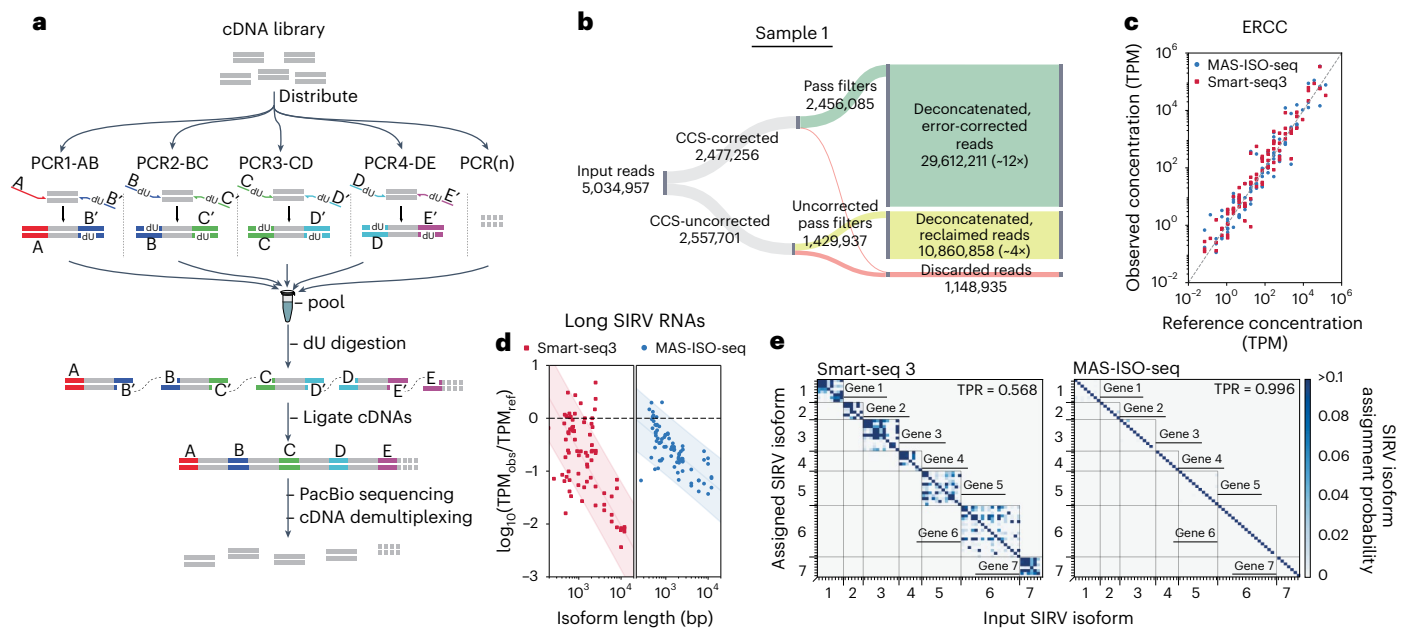


Fig. 1 | MAS-ISO-seq workflow and experimental validation using synthetic RNA isoforms. **a**, Schematic representation of the MAS-ISO-seq intramolecular cDNA multiplexing workflow. **b**, Sankey diagram reporting MAS-ISO-seq run yield of sample 1 at various stages of processing. **c**, Observed ERCC concentrations as measured in MAS-ISO-seq and Smart-seq3 experiments versus reference

concentrations ($R^2 > 0.95$ for both). **d**, Log ratio of observed to reference concentrations of short and long SIRV isoforms in SIRV-Set 4 versus transcript length for Smart-seq3 and MAS-ISO-seq. **e**, Isoform identification confusion matrix for SIRV isoforms as measured by Smart-seq3 reconstructions and MAS-ISO-seq observations.

in pore-based nucleotide reading, circularized consensus sequencing (CCS, or HiFi) and consensus generation strategies for individual library molecules^{7–9}. On the PacBio Sequel IIe platform, consensus base quality reaches the Phred-scale quality of Q30 at -10 circular passes, with marginal quality improvement on additional passes. For the current Sequel IIe instrument and single molecule, real-time (SMRT) Cell 8M chemistry, the optimal library size for reaching -10 circular passes is 15–20 kb. As transcript lengths typically range substantially shorter (200 bp–5 kb), CCS of individually circularized complementary DNA (cDNA) molecules using the standard Iso-Seq protocol (PacBio) yields an excessive number of circular passes (50–60) and ineffectively uses the available sequencing potential of the platform (Supplementary Fig. 2).

To maximize the sequencing throughput on the PacBio platform, we developed a method for the programmable concatenation of DNA fragments into long composite sequence library molecules, multiplexed arrays sequencing (MAS-seq; Fig. 1a). When MAS-seq is used for sequencing transcript isoforms, we term the approach MAS-isoform-seq (MAS-ISO-seq). The protocol begins by depleting TSO (template switching oligo) priming artifacts via streptavidin/biotin selection of molecules containing the oligo-dT adapter from the input cDNA library. The purified cDNA library is then split across parallel PCRs, which serve to both increase cDNA yield and append reaction-specific deoxy-uracil (dU) containing barcode adapters. Using dU digestion followed by barcode-directed ligation of cDNAs, MAS-ISO-seq generates long concatenated cDNA arrays assembled deterministically with a narrow length distribution that allows for both accurate consensus sequencing and more optimal capacity utilization of the PacBio long-read platform. To drive accurate and specific hybridization, we designed 15 bp ligation barcode adapters with each having a Hamming distance of 11 from all other barcodes¹⁰. In combination with upstream depletion of TSO priming artifacts via streptavidin/biotin selection, MAS-ISO-seq boosts the sequencing throughput to ~40 million full-length transcripts per SMRT Cell 8M flow cell, a >15-fold increase over CCS-corrected read counts (Fig. 1b).

To demonstrate MAS-ISO-seq's performance, we carried out a 15-member cDNA ligation from two 5' single-cell gene expression cDNA libraries (10× Genomics) of tumor-infiltrating CD8⁺ T cells. As expected, we observed a ~15-fold increase in cDNA library length after ligation (Supplementary Fig. 3). MAS-ISO-seq libraries underwent standard CCS library preparation and were sequenced on the PacBio Sequel IIe. Sequenced libraries exhibited corrected read length and circular pass count distributions more comparable to whole-genome CCS data than the standard isoform sequencing method, Iso-Seq, as expected due to longer concatenated library lengths (Supplementary Fig. 4).

The programmed sequential pattern of MAS-ISO-seq adapters provides landmarks for effective cDNA segmentation and constraints for detecting malformed or otherwise defective array structures. MAS-ISO-seq adapters also enable the utilization of CCS-uncorrected reads that are otherwise discarded using standard methods. To exploit these signals, we developed a composite profile hidden Markov model, Longbow, for the probabilistic annotation and optimal segmentation of each MAS-ISO-seq read via maximum *a posteriori* state path (Methods). Across both single-cell MAS-ISO-seq libraries, 99.01–99.15% of CCS-corrected reads and 54.27–60.72% of CCS-uncorrected reads were found to segment consistently. To maximize precision, segmentation results inconsistent with our expected array structure (that is, off-subdiagonal elements of the matrices in Supplementary Fig. 5a,b) were filtered out (Supplementary Fig. 5c,d). A plurality of filtered reads (sample 1, 29.54%; sample 2, 35.61%) were found to contain fully formed 15-element arrays. Arrays with fewer than 15 cDNAs were more prevalent in CCS-uncorrected reads than in CCS-corrected (Supplementary Figs. 6 and 7). Across both libraries, this process yielded 37–40 million cDNA reads for downstream analysis (a gain of 16.34–22.90× compared to the CCS-corrected read yield; Fig. 1b and Supplementary Fig. 8).

The segmented reads were then filtered again to remove reads that failed to conform to the library structure at the individual cDNA level (Longbow sift command; Methods). The vast majority of sifted, segmented reads from these partial arrays still contained consecutive adapter sequences, a poly(A) tail and had a high

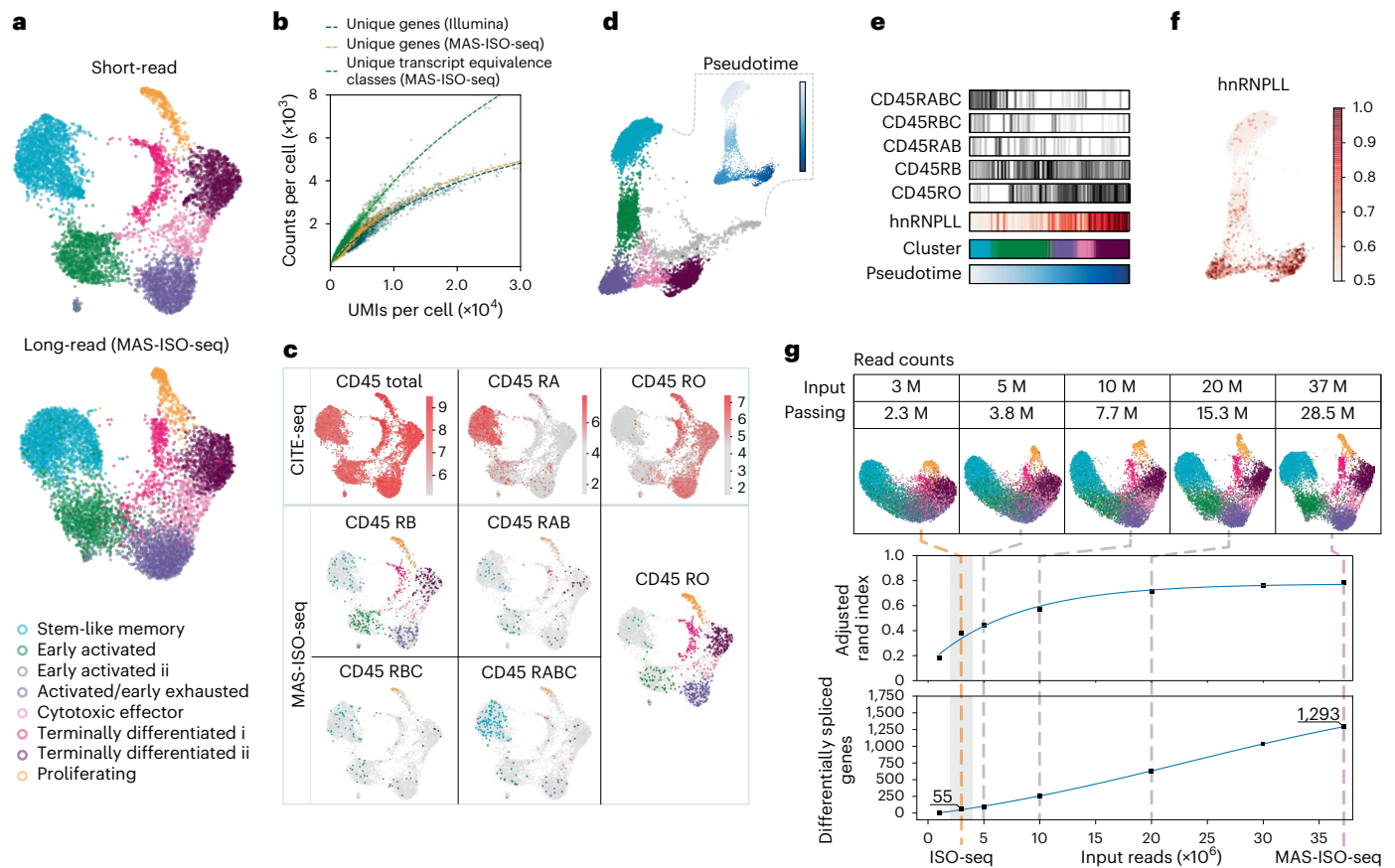


Fig. 2 | Single-cell isoform-resolved sequencing of primary human CD8⁺ T cells with MAS-ISO-seq. a, UMAP embedding of single-cell gene expression of 5,270 CD8⁺ T cells from short- or long-read analyses; the long-read UMAP is annotated with the cell identities determined from the short-read data. **b**, Scatter plot of unique gene or transcript counts in cells versus UMI counts per cell for short-read (Illumina) and long-read (MAS-ISO-seq). **c**, CD45 (*PTPRC*) isoform analysis using either CITE-seq or MAS-ISO-seq (natural log raw counts). **d**, Force-directed graph of CD8⁺ T cells with insets depicting pseudotime

progression and differential CD45 isoform expression along the pseudotime axis. **e**, Expression levels of encoded CD45 isoforms and hnRNPLL along pseudotime and in each cluster. **f**, Expression of hnRNPLL along the pseudotime progression (log-normalized counts). **g**, Downsampling analysis of MAS-ISO-seq reads; (top) evolution of UMAP embedding versus depth; (middle) ARI between short-reads reference annotations and downsampled long reads versus depth; (bottom) number of statistically significant differentially spliced genes versus depth. Typical Iso-seq read depths shaded in gray.

mapping quality to the genome (96.90%; Supplementary Figs. 6 and 7). After final filtering across both samples, we obtained ~21 M to 28 M quantification-ready CCS-corrected transcripts (~11- to 13-fold yield increase over the number of CCS-corrected reads) and ~6 M to 8 M quantification-ready CCS-uncorrected transcripts (an additional ~2- to 5-fold increase) for a total 14- to 18-fold increase as compared to raw CCS-corrected reads.

To validate the ability of MAS-ISO-seq to faithfully identify RNA isoforms, we performed full-length RNA sequencing of the Lexogen SIRV-Set 4, a synthetic mixture of spike-in RNA variants (SIRVs) containing 69 RNA isoforms of varying lengths and equal molarity across seven ‘genes’, 15 long (4–12 kb) SIRVs and 92 ERCC RNA standards with concentration spanning six orders of magnitude¹¹. Smart-seq3 short-read sequencing of the SIRV-Set 4 library was performed in parallel to compare short-read isoform reconstructions to our high-throughput long-read sequencing approach. Although quantification of ERCC standards was broadly similar overall between both protocols (Fig. 1c), long isoforms showed markedly reduced length bias in MAS-ISO-seq and Iso-Seq versus Smart-seq3 (Fig. 1d and Supplementary Fig. 9). Smart-seq3 isoform reconstructions exhibited substantial ambiguity in assigning reconstructed transcripts to a specific known isoform (~43% error rate; Fig. 1e). In contrast, MAS-ISO-seq allows direct identification of transcript isoforms without the need for in silico reconstruction,

and hence leads to virtually unambiguous isoform assignment (~0.4% error rate; Fig. 1e).

To characterize the performance of MAS-ISO-seq for single-cell RNA sequencing, we performed 10× Genomics 5’ single-cell gene expression on tumor-infiltrating CD8⁺ T cells. Using the standard 5’ single-cell gene expression protocol, we generated both standard short-read and MAS-ISO-seq long-read libraries from the same full-length cDNA library. To overcome challenges associated with the incompleteness of the available isoform annotations and cDNA truncation artifacts, we developed a graph-based algorithm that assigns each read to an isoform equivalence class based on the junction-level relationship between the read, GENCODE reference annotations and de novo annotations discovered from all reads using StringTie2 (ref. 12; Methods; Supplementary Figs. 10 and 11). After applying conventional QC filtering steps and separating primary tumor cells (Methods), we obtained 5,270 CD8⁺ T cells containing a median of 4,041 UMIs/cell (short-read data) and 1,701 UMIs/cell (long-read data). Sequencing saturation was higher for the short-read run, 1.98 reads/UMI (short) versus 1.22 reads/UMI (long). We leveraged the presence of a small number of primary tumor cells in our sample and the mutually exclusive expression of several immune and tumor genes to estimate the accuracy of MAS-ISO-seq cell barcode (CBC) assignments to be in the range of 99.0–99.7% (Methods; Supplementary Fig. 12). Despite

large discrepancies in sequencing depth between short- and long-read approaches and quantification methodologies (Methods), cell clustering and gene expression were highly concordant (Fig. 2a, adjusted Rand index (ARI) = 0.79, Fig. 2b, concordant gene count saturation curves, and Supplementary Fig. 13, $R^2 = 0.91$). A common set of T-cell transcriptional states, ranging from stem cell-like to terminally differentiated, were observed in both datasets.

Leveraging the distinct splicing patterns of CD45 (*PTPRC*) over the course of T-cell differentiation, we performed orthogonal validations of CD45 isoform expression at the protein level using CITE-seq and compared them to the mRNA levels measured with MAS-ISO-seq¹³. CD45 isoform expression between these two modalities was highly concordant (Fig. 2c). Notably, mRNA measurements were more granular in their ability to resolve the multiple encoded CD45 isoforms present (RO, RA, RAB, RB and RBC) as compared to the antibody-based CITE-seq approach. This is due to the single-epitope specificity of antibodies that limits or does not enable discrimination between closely related isoforms¹⁴. For example, the CD45 RA antibody cannot distinguish between CD45 RA and RAB. Pseudotime analysis revealed a continuum of T-cell states leading from stem cell-like to activated to terminally differentiated. Canonical CD45 isoform expression and its associated splicing factor, hnRNPL¹⁵, were tracked clearly along this differentiation trajectory (Fig. 2d–f).

To quantify the impact of the sequencing depth gained by MAS-ISO-seq on cell typing and identification of differentially spliced (DS) genes, we performed an in silico downsampling analysis from a single MAS-ISO-seq run. We processed each dataset identically using the same pipeline and computed the ARI between the cell clustering of the subsampled long-read dataset and the full short-read dataset as a reference. We also determined the number of DS genes across the T-cell subtypes for each downsampling run (Methods). Compared to the read-depth expected from an Iso-Seq run (2–4 M HiFi reads passing filters), the throughput gain afforded by MAS-ISO-seq translates to a 34–47% increase and saturation of ARI between short-read and long-read single-cell clustering and a 12–32-fold gain in identifying DS genes (multiple hypothesis testing correction with false discovery rate (FDR) < 0.05; Fig. 2g and cluster-resolved results given in Supplementary Fig. 14). Notably, a plurality of the DS genes was distinct from the set of differentially expressed (DE) genes (Supplementary Fig. 15).

In this work, we detailed and validated MAS-ISO-seq, a programmable cDNA concatemerization method that boosts the throughput of the PacBio long-read sequencing platform >15-fold to ~40 million deconcatenated reads per run. Using synthetic RNA isoforms as a ground truth library, we demonstrate that MAS-ISO-seq is far superior in confidently identifying RNA isoforms as compared to short-read approaches. Furthermore, we leveraged MAS-ISO-seq to perform single-cell RNA isoform sequencing on human tumor-infiltrating CD8⁺ T cells. We validated our ability to accurately identify isoforms by resolving canonical CD45 isoform expression differences across the range of observed cell states and orthogonal protein isoform-based measurements. Through downsampling analyses, we demonstrate that the additional throughput afforded by MAS-ISO-seq is sufficient to enable robust cell clustering into known T-cell differentiation states and substantially boosts the identification of DS genes. As adequate sequencing depth is, in part, a function of cellular RNA content, deeper sequencing may be necessary to provide adequate power for downstream single-cell analyses. A related approach, HIT-scISOseq, leverages palindromic adapter sequences to drive ligation of an indeterminate number of cDNAs, enabling ~10 million transcript reads¹⁵. While producing a fourfold lower yield as compared to MAS-ISO-seq, HIT-scISOseq additionally lacks the sequential array structure that MAS-ISO-seq exploits for accurate segmentation and identification of malformed arrays. Other concatenation approaches for targeted DNA sequencing use Gibson Assembly or Golden Gate Assembly for

array formation. These methods also demonstrate considerably lower throughput and lack the error robustness of MAS-ISO-seq arrays^{16,17}.

Challenges impacting the RNA isoform sequencing field as a whole include cDNA synthesis artifacts, incomplete transcriptome references and transcriptome assembly software with limited performance. We believe that the read throughput afforded by approaches such as MAS-ISO-seq will lower barriers to data generation and catalyze progress to surmount these challenges. The compatibility of MAS-ISO-seq with archived single-cell cDNA libraries generated in cell atlasing studies poises the field to immediately advance isoform discovery and generate cell type-specific isoform-resolved transcriptome references at scale. Furthermore, MAS-ISO-seq will augment a broad range of efforts, including gene fusion identification, proteogenomic resolution, neoantigen discovery and TCR/BCR repertoire sequencing. To date, PacBio and ONT have driven transformative advancements in long-read sequencing, releasing new platforms and chemistries with increased base-level accuracy and throughput (for example, Revio and Q20+). Given the modular and scalable nature of MAS-ISO-seq, the workflow is positioned to co-evolve with compatible long-read sequencing platforms, enabling even greater throughput as read lengths, yield and per-base accuracy increase.

Online content

Any methods, additional references, Nature Portfolio reporting summaries, source data, extended data, supplementary information, acknowledgements, peer review information; details of author contributions and competing interests; and statements of data and code availability are available at <https://doi.org/10.1038/s41587-023-01815-7>.

References

1. Hardwick, S. A., Joglekar, A., Flicek, P., Frankish, A. & Tilgner, H. U. Getting the entire message: progress in isoform sequencing. *Front. Genet.* **10**, 709 (2019).
2. Baralle, F. E. & Giudice, J. Alternative splicing as a regulator of development and tissue identity. *Nat. Rev. Mol. Cell Biol.* **18**, 437–451 (2017).
3. Scotti, M. M. & Swanson, M. S. RNA mis-splicing in disease. *Nat. Rev. Genet.* **17**, 19–32 (2015).
4. Dvinge, H., Kim, E., Abdel-Wahab, O. & Bradley, R. K. RNA splicing factors as oncoproteins and tumour suppressors. *Nat. Rev. Cancer* **16**, 413–430 (2016).
5. Kanitz, A. et al. Comparative assessment of methods for the computational inference of transcript isoform abundance from RNA-seq data. *Genome Biol.* **16**, 150 (2015).
6. Hagemann-Jensen, M. et al. Single-cell RNA counting at allele and isoform resolution using Smart-seq3. *Nat. Biotechnol.* **38**, 708–714 (2020).
7. Wenger, A. M. et al. Accurate circular consensus long-read sequencing improves variant detection and assembly of a human genome. *Nat. Biotechnol.* **37**, 1155–1162 (2019).
8. Volden, R. et al. Improving nanopore read accuracy with the R2C2 method enables the sequencing of highly multiplexed full-length single-cell cDNA. *Proc. Natl Acad. Sci. USA* **115**, 9726–9731 (2018).
9. Baid, G. et al. DeepConsensus improves the accuracy of sequences with a gap-aware sequence transformer. *Nat. Biotechnol.* **41**, 232–238 (2022).
10. Buschmann, T. & Bystrykh, L. V. Levenshtein error-correcting barcodes for multiplexed DNA sequencing. *BMC Bioinformatics* **14**, 272 (2013).
11. Paul, L. et al. SIRVs: spike-in RNA variants as external isoform controls in RNA-sequencing. Preprint at *bioRxiv* <https://doi.org/10.1101/080747> (2016).
12. Kovaka, S. et al. Transcriptome assembly from long-read RNA-seq alignments with StringTie2. *Genome Biol.* **20**, 278 (2019).

13. Oberdoerffer, S. et al. Regulation of CD45 alternative splicing by heterogeneous ribonucleoprotein, hnRNPLL. *Science* **321**, 686–691 (2008).
14. Bio-Rad. Mini-review: CD45 characterization and isoforms. <https://www.bio-rad-antibodies.com/cd45-characterization-isoforms-structure-function-antibodies-minireview.html> (2023).
15. Shi, ZX., Chen, ZC. & Zhong, JY. High-throughput and high-accuracy single-cell RNA isoform analysis using PacBio circular consensus sequencing. *Nat Commun* **14**, 2631 (2023).
16. Schlecht, U., Mok, J., Dallett, C. & Berka, J. ConcatSeq: a method for increasing throughput of single molecule sequencing by concatenating short DNA fragments. *Sci. Rep.* **7**, 5252 (2017).
17. Kanwar, N., Blanco, C., Chen, I. A. & Seelig, B. PacBio sequencing output increased through uniform and directional fivefold concatenation. *Sci. Rep.* **11**, 1–13 (2021).

Publisher's note Springer Nature remains neutral with regard to jurisdictional claims in published maps and institutional affiliations.

Springer Nature or its licensor (e.g. a society or other partner) holds exclusive rights to this article under a publishing agreement with the author(s) or other rightsholder(s); author self-archiving of the accepted manuscript version of this article is solely governed by the terms of such publishing agreement and applicable law.

© The Author(s), under exclusive licence to Springer Nature America, Inc. 2023

Methods

Patients consent and sample collection

Patients' CD8⁺ T cells analyzed in this study were collected under the Dana–Farber/Harvard Cancer Center Institutional Review Board (protocol 11-181) and provided written informed consent before tissue collection.

Single-cell and SIRV cDNA library preparation

Sample dissociation and fluorescence-activated cell sorting (FACS) of CD3⁺CD8⁺ T cells. Using the human tumor dissociation kit (Miltenyi Biotec, 130-095-929), freshly isolated tumors were digested to obtain a single-cell suspension. Tissue was placed into a 1.5 ml Eppendorf tube containing 420 μ l of Dulbecco's modified Eagle medium (DMEM) with 10% fetal calf serum (FCS), 42 μ l of enzyme H, 21 μ l of enzyme R and 5 μ l enzyme A (provided with the kit). The tissue was minced using surgical scissors, and an additional 512 μ l of DMEM with 10% FCS was added to the tube (total volume of 1 ml). Next, the tissue was incubated for 15 min at 37 °C, 350 r.p.m. in a thermomixer (Eppendorf; F1.5). After incubation, the tissue was further digested using a 1 ml syringe plunger over a 50 μ m filter (Sysmex, 04-004-2327), making sure to wash the filter with media. Using ACK (ammonium-chloride-potassium) buffer (Gibco, A1049201), RBC lysis was performed and the sample was finally resuspended in DMEM with 10% FCS to count and determine the viability of the cells using a manual hemocytometer (Bright-line, 1492). Cells were then washed twice with cold 1 \times PBS, and the cells were incubated with live/dead Zombie Violet Dye (Biolegend, 423114) for 15 min at room temperature as suggested by the manufacturer. The cells were then washed and resuspended with 1 \times PBS containing 1.5% FCS for cell-surface labeling using a standard protocol for 30 min at 4 °C. An antibody panel was used to identify and sort the CD3⁺CD8⁺ T-cell population—human TruStain FcX (Biolegend, 422302), PE (phycoerythrin) antihuman CD45 (Biolegend, 304008), FITC (fluorescein isothiocyanate) antihuman CD3 (Biolegend, 317306), APC (allophycocyanin)/Cyanine7 antihuman CD235a (Biolegend, 349116) and APC antihuman CD8a (Biolegend, 300912). Sorting of single live CD3⁺CD8⁺ T cells (gating on Zombie^{low}, hCD235a⁺, hCD45⁺, hCD3⁺, hCD8⁺) was performed using a Sony MA900 cell sorter. Cells were sorted into a 15 ml tube containing DMEM with 10% FCS. After sorting, tubes with sorted cells were vortexed briefly, spun down at 1500 r.p.m., 4 °C for 5 min, resuspended and counted for yield (Supplementary Fig. 16).

TotalSeq-C staining and single-cell RNA-sequencing procedure.

Sorted CD3⁺CD8⁺ T cells were washed and resuspended with staining buffer (1 \times PBS + FCS 2.5% + 2 mM EDTA). Next, TruStain FcX (FC blocker; Biolegend, 422301) was added and the sample was incubated for 10 min at 4 °C. After incubation with FcX blocker, the cells were washed with staining buffer once and spun down at 1,500 r.p.m., 4 °C for 5 min. The cells were then incubated for 20 min at 4 °C with the following TotalSeq-C antibody mix: TotalSeq-C0048 antihuman CD45 antibody (Biolegend, 368545), TotalSeq-C0103 antimouse/antihuman CD45R/B220 (Biolegend, 103273), TotalSeq-C0087 antihuman CD45RO (Biolegend, 304259) and TotalSeq-C0063 antihuman CD45 RA (Biolegend, 304163). Before adding the surface antibody mix, equal volumes of each antibody were combined and the mix was spun at 14,000 r.p.m. for 5 min to remove aggregates. After staining, the cells were washed twice with staining buffer, and a final wash was completed in DMEM with 10% FCS before counting. Single-cell RNA libraries were generated using the 10 \times Genomics Chromium Single Cell V(D)J Reagent Kit using 5' v1 chemistry with Feature Barcode technology for Cell-Surface Protein (10 \times Genomics, 1000080). After each step, cDNA generation, gene expression libraries and cell-surface protein libraries samples quality was assessed using the Qubit dsDNA high-sensitivity kit (Invitrogen, Q32854) and the high-sensitivity BioA DNA kit (Agilent, 5067-4626). Samples that passed quality control were sequenced on a NextSeq

500 sequencer (Illumina), using pair-end reads, with 26 reads for read 1 and 55 reads for read 2.

Multiplexed array assembly of cDNA libraries. cDNA libraries were amplified using the following reaction conditions: 34 μ l of H₂O, 25 μ l of Kapa HiFi Uracil+ ReadyMix (2 \times ; Roche, 7959079001), 5 μ l of primer AAO272 (10 μ M, Integrated DNA Technologies (IDT)), 5 μ l of primer AAO273 (10 μ M, IDT) and 6 μ l 10 \times 5' cDNA library (~3 ng μ l⁻¹), and the following cycling conditions: 98 °C for 3 min, followed by 5 cycles of 98 °C for 20 s, 65 °C for 30 s and 72 °C for 8 min, followed by a final 72 °C extension for 10 min. Amplified libraries were purified using 0.7 \times SPRIselect (Beckman Coulter B23318) cleanup and quantified using Qubit (Thermo Fisher Scientific, Q32851). Libraries were further purified using 10 μ l (100 μ g) Dynabeads kilobaseBINDER (Thermo Fisher Scientific, 60101) with final bead reconstitution in 40 μ l TE (tris & EDTA) buffer (Thermo Fisher Scientific, AM9849) after binding/washing. After streptavidin purification, 2 μ l of USER (Uracil-Specific Excision Reagent) enzyme (M5505S) was added and incubated at 37 °C for 2 h to uncouple the bound cDNAs from the beads. Following USER digestion, the reaction was placed on a magnet for 5 min, separating the beads and supernatant containing the cDNAs. The cDNA fraction was moved to a fresh tube and purified using 0.7 \times SPRIselect (Beckman Coulter, B23318) cleanup. After cDNA purification, the following PCR master mix was assembled: 580 μ l of H₂O, 750 μ l of Kapa HiFi Uracil+ ReadyMix (2 \times ; Roche, 7959079001) and 20 μ l 10 \times 5' cDNA library (~6 ng μ l⁻¹). In total, 90 μ l of the master mix was distributed in 15 PCR tubes, each containing 10 μ l of 5 μ M MAS-ISO-seq primer pair mix (Supplementary Table 1). The 15 reactions were then thermocycled with the following cycling conditions: 98 °C for 3 min, followed by 8 cycles of 98 °C for 20 s, 65 °C for 30 s and 72 °C for 8 min, followed by a final 72 °C extension for 10 min (optimal cycling number was identified using scaled-down qPCR reaction). Reactions were then pooled in a 5 ml tube and purified using a 0.7 \times SPRIselect (Beckman Coulter, B23318) cleanup and eluted in 450 μ l of TE. In a subsequent reaction, 15 μ l of USER Enzyme (M5505S) was added to 435 μ l of the pooled product and set to incubate at 37 °C for 2 h. Following USER digestion, 15 μ l HiFi Taq DNA Ligase (M0647S) and 51 μ l of HiFi Taq DNA Ligase buffer were added to the reaction and incubated in a thermocycler at 42 °C for 2 h. Following ligation, the reaction was purified using a 0.7 \times AMPure PB Bead (PacBio, 100-265-90) cleanup and eluted in 180 μ l of H₂O. Multiplexed array libraries were quantified using Qubit (Thermo Fisher Scientific, Q32851) and Genomic DNA ScreenTape (Agilent, 5067-5365).

SIRV-Set 4 cDNA generation. SIRV-Set 4 (Lexogen, 141.01) was thawed and aliquoted 1 μ l into each of the nine PCR tubes on ice. Following primary aliquoting, 2 μ l of Tris–EDTA (pH 7.0) was added to each tube and mixed. SIRV stocks were then frozen at –80 °C. For first strand synthesis, the following primary master mix was set up: 15.5 μ l of H₂O, 3.2 μ l of polyethylene glycol 8,000 50% (wt/vol; VWR, 25322-68-3), 0.24 μ l Triton X-100 (10%) solution (Thermo Fisher Scientific, 9002-93-1), 0.32 μ l SUPERase-In RNase Inhibitor (Thermo Fisher Scientific, AM2696), 1.6 μ l of dNTP (deoxynucleotide triphosphates) mix (10 mM; NEB, N0447S), 0.16 μ l OligodT primer (100 μ M; IDT; SS3_OligodTVN for Smart-seq3 and MAS_OligodTVN for Iso-seq and MAS-ISO-seq) and 3 μ l of SIRV-Set 4 aliquot. Additionally, the following RT master mix was assembled: 1.2 μ l of H₂O, 0.8 μ l of Tris–HCl (pH 8.5; 1 M), 0.96 μ l of NaCl (1 M), 0.8 μ l of MgCl₂ (100 mM), 0.32 μ l of GTP (guanosine triphosphate) (100 mM), 2.56 μ l of DTT (dithiothreitol) (100 mM), 0.4 μ l of SUPERase-In RNase Inhibitor (Thermo Fisher Scientific, AM2696), 0.64 μ l of TSO 100 μ M (IDT; SS3_OligodTVN for Smart-seq3 and MAS_OligodTVN for Iso-seq and MAS-ISO-seq) and 0.32 μ l of Maxima H-minus RT enzyme 200 U μ l⁻¹ (Thermo Fisher Scientific, EP0751). Both primary and RT master mixes were added to the thermocycler with the following conditions: 42 °C for 90 min, followed by 10 cycles of 50 °C for 2 min and 42 °C for 2 min, followed by a final 85 °C for 5 min.

Smart-seq3 of SIRV-Set 4. To amplify the cDNA, the cDNA generation reaction was added straight into the following PCR mix: 26.5 μl of H_2O , 16 μl of Kapa HiFi HotStart buffer (5 \times), 2.4 μl of dNTP mix 10 mM (NEB, N0447S), 0.4 μl of MgCl_2 (100 mM), 0.4 μl of fwd_primer 100 μM (IDT), 0.8 μl of rev_primer 10 μM (IDT) and 1.6 μl of Kapa HiFi DNA polymerase (KK2103). The reaction was amplified using the following conditions: 98 °C for 3 min, followed by 13 cycles of 98 °C for 20 s, 65 °C for 30 s and 72 °C for 8 min, followed by a final 72 °C extension for 10 min. Amplified cDNA libraries were purified using 0.7 \times SPRIselect (Beckman Coulter, B23318) cleanup and quantified using Qubit (Thermo Fisher Scientific, Q32851). Libraries were normalized to 0.1 ng μl^{-1} and tagged using the following reaction conditions: 7.56 μl of H_2O , 9 μl of tagmentation buffer 4 \times (Tris-HCl pH 7.5 (40 mM), MgCl_2 (20 mM) and DMF (N,N-dimethylmethanamide) (20%)), 1.44 μl amplicon tagmentation mix (Illumina, FC-131-1024) and 4 μl of normalized cDNA libraries. Tagmentation reaction was mixed, spun down and then added to a thermocycler at 55 °C for 10 min. After tagmentation, 2 μl of 2% SDS (sodium lauryl sulfate) was immediately added and incubated for 5 min to halt the reaction. To the tagged cDNA reactions, 6 μl of Nextera primer pair mixes (0.5 μM) were added. Following the addition of primers, the following PCR was assembled: 25.38 μl of H_2O , 25.2 μl of Phusion buffer 5 \times (Thermo Fisher Scientific, F530L), 2.7 μl of dNTP mix 10 mM (NEB, N0447S), 0.72 μl of Phusion high-fidelity DNA polymerase 2 U μl^{-1} and added to the thermocycler with the following conditions: 72 °C for 3 min, 98 °C for 3 min, followed by 12 cycles of 98 °C for 10 s, 55 °C for 30 s and 72 °C for 30 s, followed by a final 72 °C extension for 5 min. Amplified final libraries were purified using 0.7 \times SPRIselect (Beckman Coulter, B23318) cleanup and quantified using Qubit (Thermo Fisher Scientific, Q32851) and Agilent high-sensitivity DNA kit for BioAnalyzer (Agilent, 5067-4626). Libraries were sequenced on an Illumina NovaSeq 6000, using paired-end 150 read lengths.

Smart-seq3 short-read processing workflow

Aligning and stitching UMI-containing reads for SIRV isoform reconstruction. We process Smart-seq3 SIRV Illumina paired-end reads closely following the procedure outlined in ref. 6. We processed raw nondemultiplexed FASTQ files using zUMIs v2.9.4g and STAR v2.5.4b to generate expression profiles for both the 5' UMI-containing and internal reads. To extract and identify the UMI-containing reads in zUMIs, we specified find_pattern: ATTGCGCAATG for the 5' read together with base_definition: cDNA (23–150), UMI (12–19) in the configuration YAML file and collapsed UMIs within a Hamming distance of 1. In total, we obtained 3.1×10^8 UMI-containing and 5.6×10^7 internal reads. Next, we proceeded to stitch UMI-containing reads together using stitcher.py¹⁸ starting from the <prefix>.filtered.Aligned.GeneTagged.UBcorrected.sorted.bam output from zUMIs. To avoid UMI collision, we downsampled the aligned reads down to the 20% level before read stitching. We inferred the transcript compatibility set for each 5' UMI-containing read from the CT tag in the produced BAM file. The most abundant transcript compatibility set was SIRV201, SIRV202 and SIRV205, which contained 7,161 unique UMIs, which is still substantially below the UMI space size $4^8 = 65,536$, justifying our chosen read downsampling level (Supplementary Fig. 17). In total, stitcher.py reconstructed 1.35×10^6 molecules. The median and interquartile range for reads/molecules were 8 and 24, respectively (Supplementary Fig. 18). Finally, we generated the transcript identification confusion matrix by iterating over all stitched 5' reads, assuming a flat prior for both source and target transcripts, and accordingly dividing the assignment probability weight equally to all compatible source and target transcripts.

Quantification of SIRV isoforms. Following the recommendation discussed in ref. 6, we do not use UMIs to quantify isoform abundances. Instead, we used both 5' UMI-containing and internal reads for quantification. To this end, we ran salmon v1.5.1 in quantification mode with additional arguments '--minAssignedFragments 1 -l IU' on the previously

obtained <prefix>.filtered.tagged.Aligned.toTranscriptome.out.bam transcriptome alignments from zUMIs without any downsampling. We read the transcript per million (TPM)-normalized abundances from the salmon_quant/quant.sf output table.

MAS-ISO-seq processing workflow

Error correction. Error correction was performed on-board the PacBio Sequel IIe with the vendor's ccs software v5.0.0 (ref. 7) and settings '--all --subread-fallback --num-threads 232 --streamed <movie_name>.consensusreadset.xml --bam <movie_name>.reads.bam'. With these settings, all reads from the instrument (including those failing CCS correction) are presented in a single BAM¹⁹ file for downstream analysis. Each read is affixed with an auxiliary BAM tag 'rq' indicating overall read quality ranging from 0 < rq < 0.99 for CCS-corrected reads with predicted accuracy < Q20, rq \geq 0.99 for CCS-corrected reads with predicted accuracy \geq Q20, and rq = -1 for CCS-uncorrected reads²⁰.

Annotation/MAS-ISO-seq array filtration/segmentation/demultiplexing. We developed a composite hidden Markov model toolkit ('Longbow') to enable the per-read labeling of all subsequences of interest (annotation), allowing for insertions, deletions and mismatches in both low- and high-error rate data. This toolkit is based on the open-source hidden Markov model library, pomegranate²¹. Our hidden Markov model formulation considers a MAS-ISO-seq read to be a mosaic of imperfect (but complete) copies of the various known adapter sequences among which the unknown cDNA sequences of interest are present. Given a predefined array and cDNA structure, we combined several instances of the following two probabilistic models for pairwise sequence alignment: the Needleman–Wunsch and random alignment models²². Needleman–Wunsch model sections support annotation of sequences known a priori (for example, MAS-ISO-seq adapters; 10 \times Genomics single-cell 5' and 3' adapters). Two instances of the Needleman–Wunsch models were modified to account for expected sequence length (using duration modeling²²) and used to model poly-A tails and sequences of known length but unknown content (that is, CBCs and UMIs), respectively. Random alignment model sections support annotation of unknown interstitial sequences (that is, cDNA sequences and unexpected nucleotide sequences resulting from sequencing or library construction errors/artifacts). All submodel termini are bi-directionally connected to a secondary random model, which may transition to any other Needleman–Wunsch model. This construction permits the hidden Markov model annotation to skip adapters erroneously absent from a read due to errors in array or cDNA synthesis for downstream filtering or examination.

The state transition diagram and default values for transmission and emission probabilities (used for all MAS-ISO-seq processing performed in this work) are provided in Supplementary Fig. 19. These defaults can optionally be refined using Longbow's train command, which will estimate the parameters of the model using Baum–Welch learning.

Data processing proceeds as follows: Longbow annotations are generated for both the forward- and reverse-complement orientations, retaining the result from the model with higher log-likelihood. Given the design expectation that MAS-ISO-seq adapters should be found in sequence along the length of the read, we verify that each read conforms to this expectation and filter out (via Longbow filter) any read with mis-ordered MAS-ISO-seq adapters. We then segment (via Longbow segment) each read between MAS-ISO-seq adapters and the 10 \times Genomics single-cell 5' adapter. Finally, we filter (via Longbow sift) individual segmented reads by whether they conform to the structure of the expected library preparation (that is, the cDNA library itself). Longbow sift enforces that all expected regions in a segmented read are present (that is, a 10 \times Genomics single-cell 5' adapter, a CBC, a UMI, the switch oligo leader sequence ('SLS'), cDNA, a poly(A) tail and a 10 \times Genomics single-cell 3' adapter). We apply this model to each

segmented read and retain those that match this model (Longbow's sift command; Supplementary Fig. 19).

For multiplexed libraries (for example, libraries with different array configurations and run on the same flow cell), the demultiplexing workflow proceeds similarly to the procedure described above with one notable change—annotations are generated for both the forward and reverse-complement read orientations and over each user-specified array design. The annotations from the read orientation and array design that maximize the overall log-likelihood are propagated to subsequent steps.

SIRV isoform alignment. To assign SIRV isoform to MAS-ISO-seq reads, we took reads (both CCS-corrected and CCS-uncorrected) that had been filtered, annotated and segmented by Longbow and annotated their UMIs. We then removed the adapter sequences and poly-A tails from these reads. The resulting reads were aligned to the SIRV-Set 4 transcriptome using minimap2 v2.17-r941 (ref. 23) with the HiFi read preset (minimap2 -ayYL -MD -eqx -x asm20).

SIRV confusion matrix construction. To generate the SIRV confusion matrix, we first followed the steps for SIRV isoform alignment. We then generated the transcript identification confusion matrix by iterating over all read alignments, assuming a flat prior for both source and target transcripts, and accordingly dividing the assignment probability weight equally to all compatible source and target transcripts.

Quantification of SIRV isoforms. To quantify SIRV isoforms from MAS-ISO-seq data, we first followed the steps for SIRV isoform alignment. We then took the primary alignments and removed any in which we could not detect a UMI as a quality control measure. Following the workflow discussed in ref. 6, we do not use UMIs to quantify isoform abundances, and instead, we use salmon v1.5.1 in the long-read quantification mode with arguments '`--minAssignedFragments 1 --dumpEqWeights -l U --ont`'. The motivation for this choice is twofold, which are as follows: (1) here our goal is to compare MAS-ISO-seq SIRV quantification with the matching Smart-seq3 short-read protocol (Fig. 1c,d). The authors of Smart-seq3 recommend using salmon for quantification, utilizing both 5' UMI-containing and internal reads. Indeed we found that salmon quantification, compared to UMI-based quantification of stitched 5' reads, substantially improved Smart-seq3 results. This is likely associated with the utilization of reliable sequencing bias models in salmon and the usage of internal reads; (2) the Smart-seq3 protocol uses a UMI length of 8 bp, which is long enough to avoid collisions when reads are stratified by CBCs in single-cell libraries. Our SIRV library, however, is too complex to allow avoiding UMI collision for several abundant ERCC transcripts, diminishing the utility of UMIs for quantifying the SIRV-Set 4 data.

CBC and UMI annotation. CBC (16 bp) and UMI (10 bp) sequence boundaries are approximately determined during read annotation with Longbow in accordance with the MAS-ISO-seq array design (Supplementary Fig. 19e). To ensure accurate boundary annotation for CBC error correction and UMI-based deduplication, additional post-processing considerations were applied as follows: first, putative CBC sequences were error-corrected against a list of expected barcodes (described below). Next, we aligned the error-corrected CBC to either the 80 bp (in the case of CCS-corrected reads) or 120 bp (in the case of CCS-uncorrected reads) on either end of each read using an accelerated Smith–Waterman algorithm, SSW (v1.2.4)²⁴, to determine the 5' boundary between the CBC and UMI. We then aligned the 13 bp sequence between the UMI and the cDNA, the SLS (TTTCTTATATGGG), to the 46 bp ($2 \times (\text{UMI length} + \text{SLS length})$) beyond the end of the CBC alignment read using SSW. The UMI was then identified as the sequence between the end of the CBC and the start of the SLS, and each read was tagged accordingly. Note that the length of the resulting UMI

sequences can deviate from the expected 10 bp due to indel sequencing errors, errors in oligo synthesis or a missing SLS. To handle the latter, we filtered out reads with SLS Smith–Waterman alignment scores below 10 and UMI lengths deviating from 10 bp by more than 3 bp for CCS-corrected reads and 4 bp for CCS-uncorrected reads.

In the case of SIRV data, no CBC was present in the library and, therefore, it was not annotated. The SIRV UMIs were similarly identified leveraging the structure of the array design. We first annotated each SIRV read with Longbow and then counted bases from the end of the forward adapter to annotate each read with the UMI.

CBC error correction. Correcting for potential CBC errors is a key step in single-cell data analysis, which we performed as follows. We first annotated each long read with a raw CBC as described earlier. We then padded the sequence of this raw CBC to include the adjacent 3 bp on either end. Next, we used a python implementation²⁵ of the SymSpell²⁶ symmetric delete spelling correction algorithm to correct all padded long read CBC sequences to a CBC whitelist identified from short-read data (sample 1, -695,000 entries; sample 2, -645,000 entries). We did so by sliding a 16 bp window across the padded CBC sequences and performing a lookup in the $10 \times$ CBC whitelist within a Levenshtein distance threshold of 2 for CCS-corrected reads and 3 for CCS-uncorrected reads for each such window. We then corrected the CBC to the $10 \times$ CBC sequence that had the lowest Levenshtein distance. In the event that no $10 \times$ CBC could be found within that Levenshtein distance or if multiple different $10 \times$ CBCs were found with the same minimum Levenshtein distance, the long read CBC was not corrected and the containing read was removed from further processing. We found that 97.2% and 96.3% of CCS-corrected reads and 72.2% and 71.12% of CCS-uncorrected reads (for sample 1 and sample 2, respectively) could be unambiguously corrected to a whitelisted CBC sequence. The lower CBC correction rate for CCS-uncorrected reads is expected given the conservative parameters deliberately chosen to minimize misassignment. We implemented this correction mechanism as the correct subcommand in Longbow.

Evaluating the accuracy of CBC identification and error correction. Assigning CBC to reads and correcting for potential sequencing or segmentation errors is a multistage process involving several parameter choices, as described earlier. The overall 'end-to-end' accuracy of CBC assignment can be effectively evaluated using species-mixing experiments^{27,28}. Inspired by such experiments, we leveraged the presence of a small number of primary tumor cells in our sample (attributed to CD3⁺CD8⁺ FACS false positives) to evaluate the overall accuracy of MAS-ISO-seq CBC assignment as follows. First, we used short-read sequencing to identify high-purity tumor and immune CBCs. After removing doublets and potentially contaminated cells, we could identify 3,336 high-purity immune and 101 high-purity tumor CBCs, along with a set of genes exhibiting mutually exclusive expression patterns across immune and tumor cells. Our criterion for mutual exclusivity was TPM < 1 in tumor cells and TPM > 100 in immune cells, or vice versa. We could identify 121 immune-specific and 100 tumor-specific such genes. Our criterion for barcode purity was the sum total of total off-target UMIs to be ≤ 1 . The median UMI per cell in our short-read data was ~4,000, so the on-target gene expression purity in our selected CBCs was >99.97%. Next, we studied the expression of the same genes in the same CBCs but in the MAS-ISO-seq data obtained from the same cDNA library. CBC misidentification, sequencing errors and inaccurate barcode error correction lead to the random shuffling of reads between tumor and immune cells. Therefore, off-target counts of tumor genes in immune cells and vice versa can be used to estimate the rate of CBC misassignment. We note that this strategy is practically similar to the 'capture–mark–recapture' method for estimating wildlife population sizes, where 'capturing' and 'marking' steps are done using high-fidelity short-read data, followed by 'recapturing' in MAS-ISO-seq data. Supplementary Fig. 12 shows a scatter plot of total tumor gene

Cell population abundance

The fraction of CD3+CD8+ T cell prior to sorting was 14-17%. Post sorting, cell in sorted tubes were reanalyzed on the machine using the same gating plots that were used for the actual sorting to evaluate purity. Purity post sorting ranged from 96-98%.

Gating strategy

Sorting of single live CD3+CD8+ T cells (gating on Zombie-low, hCD235a-, hCD45+, hCD3+, hCD8+) was performed using a Sony MA900 cell sorter.

Tick this box to confirm that a figure exemplifying the gating strategy is provided in the Supplementary Information.